



1. Storage

- Only in closed, dry and not too cold areas.
- We recommend storage temperatures of 19°C – 22°C with a relative humidity of 40 – 50%, which corresponds to a sound room climate.
- Following delivery, the panels should be temporarily stored for a period of two weeks in order to acclimate before processing can begin.
- When possible, avoid large temperature and humidity differences between delivery, storage, and processing of the panels.
- The panels must be stored lying flat. Adequate space is needed between wood stacked on the ground or on cold floors.
- The panels may not be stored near heaters, cold or damp walls, or near doors and windows. They should not be exposed to direct sunlight.
- The panels, whether in a complete or partially opened package or individually, should be covered with an appropriate material (hardboard, plastic sheet, canvas, or a cover panel).
- Avoid mechanical damage.

2. Transport

- Panels should always be transported lying flat, never in an upright position.
- Use underlying wood slats or cardboard packaging.
- When securing the panels make sure that the tension belts are aligned with the wood slats, so that tightening of the tension belts does not cause deformation or breakage of the panels.

3. Processing Instructions

- The processing should occur from one step to the next without delays in between. Therefore, cutting, milling, sanding and lacquering should take place as quickly as possible.
- The fluctuation of wood moisture content can be avoided with a room climate of 20°C and a humidity of 45 – 55%, minimising the risk of deformation.
- For wood fronts and large surface areas the use of battens is required.
- It is also important to completely lacquer the panel (also front-end) in order to avoid the penetration of moisture.
- Make sure that no dull tools are used.
- The desired sound room climate will be promoted through the natural characteristic of the wood to absorb and release moisture.
- Naturally, the wood ails (especially during heating periods) in unhealthy, dry room climates. In extreme cases, warpage, joint gaps or the development of cracks in the wood can occur in single layer panels.

Non-compliance with these processing instructions can cause gaps at glued joints, warpage or formation of cracks in the wood.

4. Warranty

Our technical processing instructions form the basis of warranty claims.

Damages to solid wood panels from WIBEBA-Holz which develop through improper processing will not be subject to our guarantee. Valid warranty claims will be processed in the amount of the value of the faulty part, at the maximum.

Handling and follow-up costs will not be accepted.