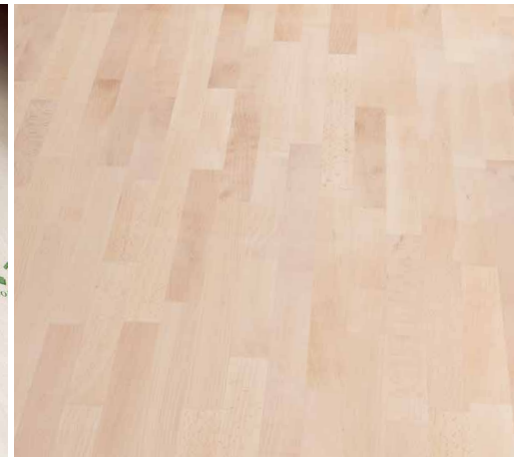
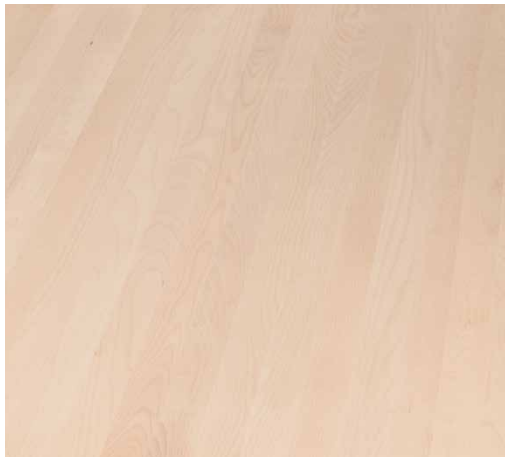


WIBERBA  HOLZ

Solid Wood Panels Beech Steamed

Solid Wood Panels Beech Steamed



Beech Steamed Select (A/B)⁴ with continuous lamellas

- A-side**
- homogenous panel appearance through optical sorting technology
 - sporadically occurring pin knots permitted
 - sporadic wavy grain permitted
 - heartwood discolouration not allowed
- B-side**
- colour variations of the individual lamellas permitted
 - sporadically occurring sound ingrown knots, black knots and knobs permitted
 - mineral streaks permitted
 - sporadic heartwood discolouration permitted
 - sporadic surface marks from stacking permitted

Beech Steamed Select (A/B) with finger-jointed lamellas

- A-side**
- homogenous panel appearance through optical sorting technology
 - sporadically occurring pin knots permitted
 - sporadic wavy grain permitted
 - heartwood discolouration not allowed
- B-side**
- colour variations of the individual lamellas permitted
 - sporadically occurring sound ingrown knots and black knots permitted
 - sporadic heartwood discolouration permitted
 - sporadic surface marks from stacking permitted

Natural Grades (B/C)

- B-side**
- colour variations of the individual lamellas permitted
 - sporadically occurring sound ingrown knots, black knots and knobs permitted
 - heartwood discolouration permitted
 - ingrown bark permitted
- C-side**
- no special requirements, includes all typical wood characteristics
 - flawlessly glued

Technical Properties

- Adhesive Bonding**
- formaldehyde-free with PVA glue
 - gluing standard D3 with PVA glue
 - gluing standard D4 upon request
 - (above adhesive bonding types are according to German standard DIN EN 204)
- Finger Jointing**
- closed surface joint not visible
 - concealed edge finger jointing
- Wood Moisture Content**
- 8 % +/- 2 %
- Surface**
- sanded with grit 80
- Lamella Width**
- for continuous lamellas:
46–52 mm uniform within panel
 - for finger-jointed lamellas:
40–70 mm uniform within panel