

WIBERA  HOLZ

Solid Wood Panels Birch

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## Birch Select (A/B) with continuous lamellas

**A-side** homogenous panel appearance through optical sorting technology  
sporadically occurring pin knots and knobs permitted  
knobs permitted  
sporadically occurring dark wood rays permitted  
heartwood discolouration not allowed

**B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots, black knots and knobs permitted  
mineral streaks permitted  
sporadic heartwood discolouration permitted  
sporadic surface marks from stacking permitted

## Birch Select (A/B) with finger-jointed lamellas

**A-side** homogenous panel appearance through optical sorting technology  
sporadically occurring pin knots and knobs permitted  
sporadically occurring mineral streaks permitted  
heartwood discolouration not allowed

**B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots, black knots and knobs permitted  
mineral streaks permitted  
sporadic heartwood discolouration permitted  
sporadic surface marks from stacking permitted

## Natural Grades (B/C)

**B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots, black knots and knobs permitted  
mineral streaks permitted  
heartwood discolouration permitted  
ingrown bark permitted

**C-side** no special requirements, includes all typical wood characteristics  
flawlessly glued

## Technical Properties

**Adhesive Bonding** formaldehyde-free with PVA glue  
gluing standard D3 with PVA glue  
gluing standard D4 upon request  
(above adhesive bonding types are according to German standard DIN EN 204)

**Finger Jointing** closed surface joint not visible  
concealed edge finger jointing

**Wood Moisture Content** 8% +/- 2%

**Surface** sanded with grit 80