

WIBERHA  HOLZ

Solid Wood Panels Ash

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## Ash Select (A/B) with continuous lamellas

- A-side** homogenous panel appearance through optical sorting technology  
sporadically occurring pin knots permitted  
sporadic wavy grain permitted  
heartwood discolouration not allowed
- B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots, black knots and knobs permitted  
mineral streaks permitted  
heartwood discolouration permitted  
sporadic surface marks from stacking permitted

## Ash Select (A/B) with finger-jointed lamellas

- A-side** homogenous panel appearance through optical sorting technology  
sporadically occurring pin knots permitted  
sporadic wavy grain permitted  
heartwood discolouration not allowed
- B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots and black knots permitted  
mineral streaks permitted  
heartwood discolouration permitted  
sporadic surface marks from stacking permitted

## Natural Grades (B/C)

- B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots and black knots permitted  
heartwood discolouration permitted  
ingrown bark permitted
- C-side** no special requirements, includes all typical wood characteristics  
flawlessly glued

## Technical Properties

- Adhesive Bonding** formaldehyde-free with PVA glue  
gluing standard D3 with PVA glue  
gluing standard D4 upon request  
(above adhesive bonding types are according to German standard DIN EN 204)
- Finger Jointing** closed surface joint not visible  
concealed edge finger jointing
- Wood Moisture Content** 8% +/- 2%
- Surface** sanded with grit 80
- Lamella Width** for continuous lamellas:  
46–52 mm uniform within panel  
for finger-jointed lamellas:  
40–70 mm einheitlich in der Platte