

ШИВЕВА  HOLZ

Solid Wood Panels Acacia

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## Acacia (Robinia) Dark Steamed Select (A/B) with continuous lamellas

**A-side** homogenous panel appearance through optical sorting technology  
sporadically occurring pin knots and knobs permitted  
sporadically occurring puttied cracks  
sporadic sapwood permitted

**B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots, black knots and knobs permitted  
sporadically occurring puttied cracks  
sporadic sapwood permitted

## Acacia (Robinia) Dark Steamed Select (A/B) with finger-jointed lamellas

**A-side** homogenous panel appearance through optical sorting technology  
sporadically occurring pin knots and knobs permitted  
sporadically occurring puttied and sanded cracks  
sporadic sapwood permitted

**B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots, black knots and knobs permitted  
sporadically occurring puttied and sanded cracks  
sporadic sapwood permitted

## Natural Grades (B/C)

**B-side** colour variations of the individual lamellas permitted  
sporadically occurring sound ingrown knots, black knots and knobs permitted  
sporadically occurring puttied cracks  
sporadic sapwood permitted  
puttied and sanded ingrown bark permitted

**C-side** no special requirements, includes all typical wood characteristics  
flawlessly glued

## Technical Properties

**Adhesive Bonding** formaldehyde-free with PVA glue  
gluing standard D3 with PVA glue  
gluing standard D4 upon request  
multi-bondings reflect clean, closed surface joints  
(above adhesive bonding types are according to German standard DIN EN 204)

**Finger Jointing** closed surface joint not visible  
concealed edge finger jointing

**Wood Moisture Content** 8% +/- 2%

**Surface** sanded with grit 80

**Lamella Width** for continuous lamellas:  
46–52 mm uniform within panel  
for finger-jointed lamellas:  
40–70 mm uniform within panel