

WIBERHA  HOLZ

Solid Wood Panels Maple

Solid Wood Panels Maple



Maple select (A/B) with continuous lamellas

A-side homogenous panel appearance through optical sorting technology
sporadically occurring pin knots and knobs permitted
sporadically occurring mineral streaks permitted
heartwood discolouration not allowed

B-side colour variations of the individual lamellas permitted
sporadically occurring sound ingrown knots, black knots and knobs permitted
mineral streaks permitted
sporadic heartwood discolouration permitted
sporadic surface marks from stacking permitted

Maple select (A/B) with finger-jointed lamellas

A-side homogenous panel appearance through optical sorting technology
sporadically occurring pin knots and knobs permitted
sporadically occurring mineral streaks permitted
heartwood discolouration not allowed

B-side colour variations of the individual lamellas permitted
sporadically occurring sound ingrown knots, black knots and knobs permitted
mineral streaks permitted
heartwood discolouration permitted

Natural Grades (B/C)

B-side colour variations of the individual lamellas permitted
sporadically occurring sound ingrown knots, black knots and knobs permitted
mineral streaks permitted
heartwood discolouration permitted
ingrown bark permitted

C-side no special requirements,
includes all typical wood characteristics
flawlessly glued

Technical Properties

Adhesive Bonding formaldehyde-free with PVA glue
gluing standard D3 with PVA glue
gluing standard D4 upon request
(above adhesive bonding types are according to German standard DIN EN 204)

Finger Jointing closed surface joint not visible
concealed edge finger jointing

Wood Moisture Content 8% +/- 2%

Surface sanded with grit 80

Lamella Width for continuous lamellas:
46–52 mm uniform within panel
for finger-jointed lamellas:
40–70 mm uniform within panel