

WIBERHA  HOLZ

Solid Wood Panels Heartwood Beech Steamed

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Heartwood Beech Steamed Select (A/B) with continuous lamellas

- A-side**
- homogenous panel appearance through optical sorting technology
 - sporadically occurring pin knots permitted
 - sporadic wavy grain permitted
 - sporadically occurring pith flecks permitted
 - random blending of heartwood
- B-side**
- colour variations of the individual lamellas permitted
 - sporadically occurring sound ingrown knots, black knots and knobs permitted
 - sporadic ingrown bark permitted
 - sporadic surface marks from stacking permitted
 - wavy grain permitted

Heartwood Beech Steamed Select (A/B) with finger-jointed lamellas

- A-side**
- homogenous panel appearance through optical sorting technology
 - sporadically occurring pin knots permitted
 - sporadic wavy grain permitted
- B-side**
- colour variations of the individual lamellas permitted
 - sporadically occurring sound ingrown knots and black knots permitted
 - ingrown bark permitted
 - sporadic surface marks from stacking permitted
 - wavy grain permitted

Natural Grades (B/C)

- B-side**
- colour variations of the individual lamellas permitted
 - sporadically occurring sound ingrown knots and black knots permitted
 - ingrown bark permitted
- C-side**
- no special requirements, includes all typical wood characteristics
 - flawlessly glued

Technical Properties

- Verleimung:** formaldehyde-free with PVA glue
gluing standard D3 with PVA glue
gluing standard D4 upon request
(above adhesive bonding types are according to German standard DIN EN 204)
- Finger Jointing** closed surface joint not visible
concealed edge finger jointing
- Wood Moisture Content** 8% +/- 2%
- Surface** sanded with grit 80
- Lamella Width** for continuous lamellas:
46–52 mm uniform within panel
for finger-jointed lamellas:
40–70 mm uniform within panel